

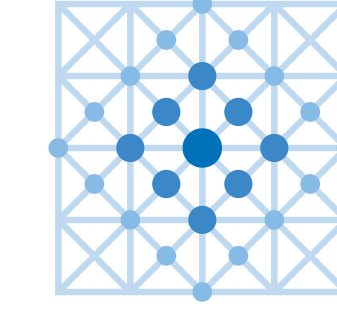
# MATERIAL IMAGING IN ELECTRON PROBE MICROANALYSIS

Tamme Claus<sup>a,\*</sup>, Silvia Richter<sup>b</sup> and Manuel Torrilhon<sup>a</sup>

\* claus@acom.rwth-aachen.de

<sup>a</sup> RWTH Aachen University, Applied and Computational Mathematics (ACoM)

<sup>b</sup> RWTH Aachen University, Gemeinschaftslabor für Elektronenmikroskopie (GFE)



Applied and  
Computational  
Mathematics



**Electron Probe Microanalysis (EPMA)<sup>[1]</sup>:** Quantification of solid materials based on **intensity** measurements of **characteristic x-radiation** induced by focussed beams of electrons.

**Inverse Problem of Material Reconstruction:**

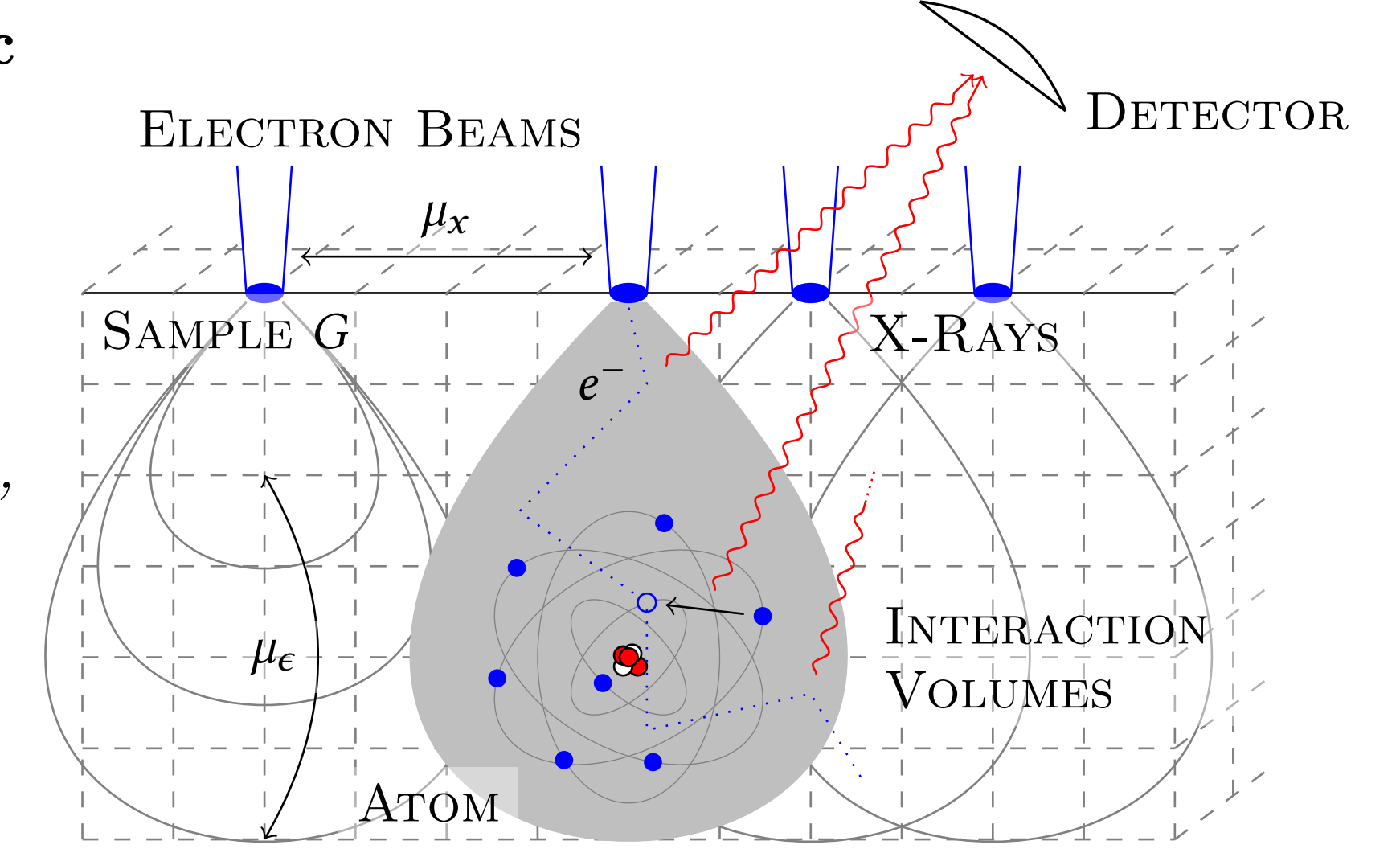
$$\rho^*(x) = \arg \min_{\rho(x)} \text{disc}(k^{\text{model}}[\rho(x)], k^{\text{exp}})$$

Find the material ( $\rho(x)$ : mass concentrations) such that a model ( $k^{\text{model}}[\rho]$ ) reproduces the observations ( $k^{\text{exp}}$ : k-ratios, normalized intensities).

**Spatial Resolution<sup>[2]</sup>:** Currently limited by **k-ratio models**, that assume **homogeneity** inside the interaction volume.

Decrease of the interaction volume by physical means: → **less depth information**, → **decreased signal-to-noise ratio**

Employing available Monte Carlo models, that allow inhomogeneous materials: → hindered by their **statistical noise**.



**Our Goal:** Combine k-ratios from beams with **overlapping interaction volumes**. Use **gradient based optimization** to solve the minimization problem. Employ a **deterministic k-ratio model**. Compute the gradient using **adjoint algorithmic differentiation**. Use different **material parametrizations** for regularization. → **Universal and efficient reconstruction**

## k-ratio Model based on $P_N$ Approximation of BCSD<sup>[3]</sup>

**X-Ray Generation and Attenuation:**

$$k_\alpha[\rho] = \frac{I_\alpha[\rho]}{I_\alpha[\rho_\alpha^{\text{std}}]} \quad \text{where} \quad I_\alpha[\rho] = \int_G \mathcal{A}_\alpha[\rho] \mathcal{N}_\alpha[\rho] \mathcal{I}_\alpha[\rho] dx$$

$$\bar{\mathcal{A}}_\alpha = \frac{\mathcal{N}_\alpha \bar{\mathcal{I}}_\alpha k_\alpha}{I_\alpha^{\text{std}}} \quad \bar{\mathcal{N}}_\alpha = \frac{\mathcal{A}_\alpha \bar{\mathcal{I}}_\alpha k_\alpha}{I_\alpha^{\text{std}}} \quad \bar{\mathcal{I}}_\alpha = \frac{\mathcal{A}_\alpha \mathcal{N}_\alpha \bar{k}_\alpha}{I_\alpha^{\text{std}}} \quad (\text{adjoint/reverse operators})$$

The fields describe: Attenuation  $\mathcal{A}$ , Number of atoms  $\mathcal{N}$ , Ionization distribution  $\mathcal{I}$ .

$$\mathcal{A}_\alpha(x) = \exp\left(-\int_{l(x,x_d)} \sum_{i=1}^{n_e} \tau_{\alpha,i} \rho_i(y) dy\right) \quad \mathcal{N}_\alpha(x) = \frac{\rho_i(x)|_{Z_i \in \alpha}}{A_\alpha} \quad \mathcal{I}_\alpha(x) = \int_0^\infty \sigma_\alpha^{\text{ion}}(\epsilon) u_\alpha^{(0,0)} d\epsilon$$

$$\bar{\rho}_i(x) = \tau_{i,\alpha} \int_{l(x,x_d)} -\mathcal{A}_\alpha \bar{\rho}_\alpha dy \quad \bar{\rho}_i(x)|_{Z_i \in \alpha} = \frac{\bar{\mathcal{N}}_\alpha(x)}{A_\alpha} \quad \bar{u}_\alpha^{l,k}(x, \epsilon) = \begin{cases} \sigma_\alpha^{\text{emiss}}(\epsilon) \bar{\mathcal{I}}_\alpha(x) & l, k = 0 \\ 0 & \text{else} \end{cases} \quad (\text{adjoint/reverse operators})$$

**Electron Transport:** Evolution of  $u_\alpha^{(l,k)} = \int_{\mathbb{S}^2} |v(\epsilon)| f_\alpha Y_l^k d\Omega$  is described by the **spherical harmonics** ( $P_N$ :  $\{Y_l^k\}_{l \leq N, |k| \leq l}$ ) moment expansion of the **linear Boltzmann equation in continuous-slowing down (BCSD) approx.**

$$F_\alpha(u_\alpha, \rho) = -\partial_\epsilon(S[\rho]u_\alpha) + \sum_{d=1}^3 A_{(d)} \partial_{x_d} u_\alpha - Q[\rho]u_\alpha = 0$$

$$S[\rho] \partial_\epsilon \bar{F}_\alpha - \sum_{d=1}^3 A_{(d)} \partial_{x_d} \bar{F}_\alpha - Q[\rho] \bar{F}_\alpha = \bar{u}_\alpha \quad \text{and} \quad \bar{\rho}_i(x) = \int_E \bar{F}_\alpha^T (-\partial_\epsilon(S_i u_\alpha) - Q_i u_\alpha) d\epsilon \quad (\text{adjoint equations})$$

**Additivity approximation** for scattering-cross-sections → material coefficients  $S, Q$  and transport matrices  $A_{(d)}$  follow from CSD-scattering cross sections and the  $P_N$ -expansion

$$\{S, Q\}[\rho] = \sum_{i=1}^{n_e} \rho_i(x) \{S, Q\}_i(\epsilon) \quad A_{(d)}^{(l,k),(l',k')} = \int_{\mathbb{S}^2} \Omega_d Y_l^k(\Omega) Y_{l'}^{k'}(\Omega) d\Omega$$

**Electron beam** described by energy-stable and characteristic **boundary conditions**

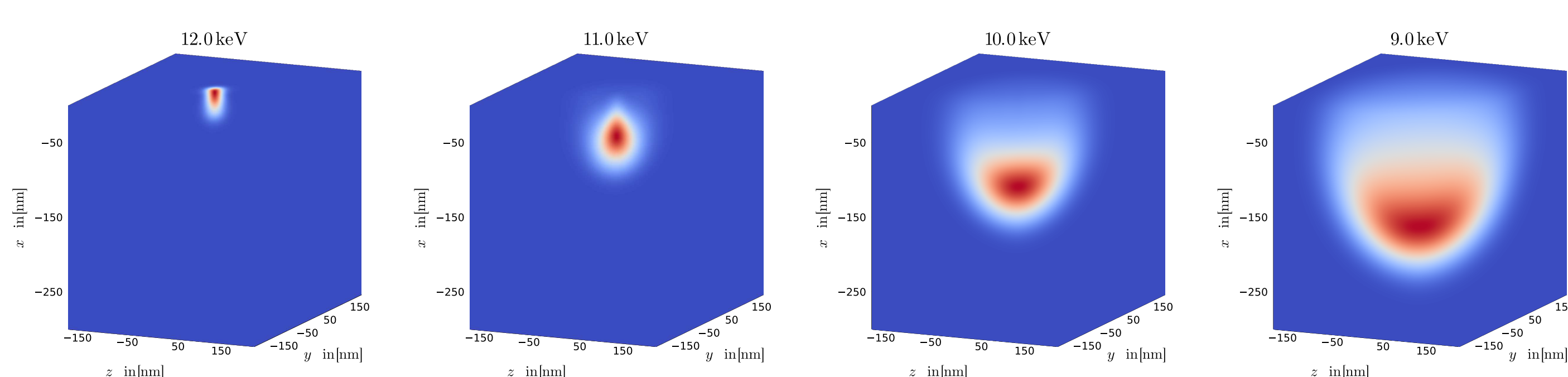
$$u_\alpha^{(l,k) \text{ odd}} = L_{(d)} \hat{A}_{(d)} u_\alpha^{(l,k) \text{ even}} + \int_{n \cdot \Omega < 0} |v| f_\alpha^{\text{beam}} Y_l^k|_{(l,k) \text{ odd}} d\Omega$$

$$\bar{F}_\alpha^{((l,k) \text{ odd})} = -L_{(d)} \hat{A}_{(d)} \bar{F}_\alpha^{((l,k) \text{ even})} \quad (\text{adjoint/reverse BC})$$

**Structure/Sparsity** of  $F_\alpha = 0$  motivates the solving using a **finite-difference staggered-grid method** (StaRMAP).

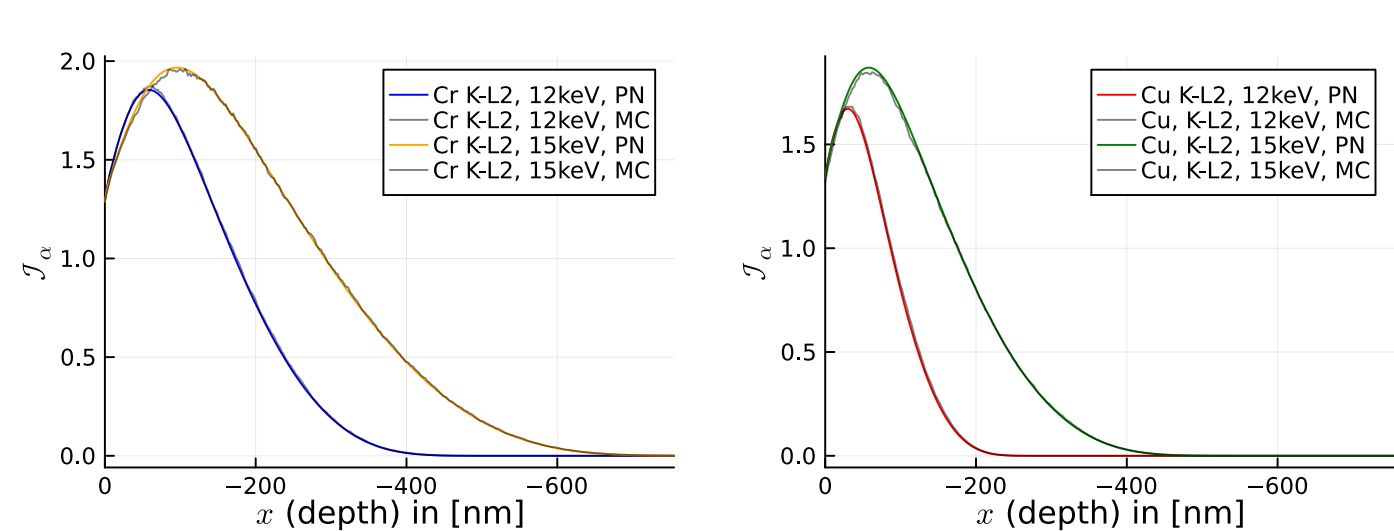
$\alpha$  multiindex (beam setup, x-ray line),  $\tau_{\alpha,i}$  mass attenuation coefficient,  $x_d$  detector position,  $x_d^*$  reflection of  $x_d$  about  $x$ ,  $A_\alpha$  atomic weight,  $\sigma_\alpha^{\text{ion}}$  ionization cross section,  $v(\epsilon)$  electron velocity,  $f_\alpha$  electron number density,  $f_\alpha^{\text{beam}}$  number density of beam electrons,  $S_i$  stopping power,  $Q_i$  transport coefficient

## 3D Electron Fluence in Cu and Ni



The  $u_\alpha^{(0,0)}$  moment of  $|v|f_\alpha$  computed using  $P_0$  in a material consisting of Copper and Nickel.  $50 \times 50 \times 50$  spatial discretization. Beam energy  $12 \pm 0.3 \text{ keV}$ .

## Ionization Distribution $P_N$ vs MC (Monte Carlo)



• **Good agreement** of ionization curves  $I_\alpha(x)$  computed using our method and the Monte Carlo code **NeXCore.jl**.

• Both codes use the same physical parameters (stopping power/scattering cross section).

• Computed using  $P_{21}$ . 500 spatial discretization. (MC: number of electrons: 60000)

• MC results show typical **statistical noise**.

## References

- Reimer L. (1998). *Scanning Electron Microscopy: Physics of Image Formation and Microanalysis*. Springer Series in Optical Sciences. Springer-Verlag, Berlin Heidelberg
- Moy A. and Fournelle J. (2017). *Analytical Spatial Resolution in EPMA: What it is and How can it be Estimated?*. Microsc. Microanal. 23 S1 1098-1099
- Bünger J. (2021). *Three-dimensional modeling of x-ray emission in electron probe microanalysis based on deterministic transport equations*. PhD-Thesis (RWTH Aachen University).
- Hüser J., Naumann U. and Herty M. (2022) *Discrete tangent and adjoint sensitivity analysis for discontinuous solutions of hyperbolic conservation laws*. PhD-Thesis (RWTH Aachen University).

## Inverse Problem of Material Reconstruction

Reconstructing the infinite-dimensional  $\rho(x)$  from the finite-dimensional  $\{k_\alpha\}_\alpha$  is **ill-posed**. We focus on the **maximum likelihood/maximum posterior estimate** under the assumption of **gaussian noise** → squared error.

**Regularization** using a certain **parametrization**  $\rho(x; p)$  ( $p \in \mathbb{R}^n$ : parameters) and **prior information**  $\mathcal{R}(\rho(x; p))$ .

**PDE-constrained minimization problem**

$$p^* = \arg \min_{p \in \mathcal{P}} \sum_\alpha (k^{\text{model}}[\rho(x; p), u] - k^{\text{exp}})^2 + \mathcal{R}[\rho(x; p)]$$

$$\text{s.t. } F_\alpha(u_\alpha, \rho(x; p)) = 0 \quad \forall \alpha$$

## Differentiation Framework based on AD<sup>[4]</sup>

**Algorithmic Differentiation (AD):** rules for **modular** and **efficient** derivative computation

- *adjoint/reverse mode AD* facilitates **efficient**  $O(1)$  gradient computation

- *chain rule for function composition* enables **modularity** and **encapsulation** of code

**Fundamental Modes of AD:**

- *tangent/forward mode* derived from the **directional derivative**

$$\dot{y} = \lim_{h \rightarrow 0} \frac{f(x + hx) - f(x)}{h} = \frac{\partial f}{\partial x}[\dot{x}]$$

- *adjoint/reverse mode* derived from a scalar product identity

$$\langle \bar{y}, \dot{y} \rangle = \langle \bar{y}, \frac{\partial f}{\partial x}[\dot{x}] \rangle = \langle \frac{\partial f^*}{\partial x}[\bar{y}], \dot{x} \rangle = \langle \bar{x}, \dot{x} \rangle \quad \forall \dot{x} \quad (\text{with proper definition of } \langle \cdot, \cdot \rangle)$$

**Explicit vs. Implicit AD:**

Primal

Tangent mode

Adjoint mode

$$y = f(x)$$

$$\dot{y} = \frac{\partial f}{\partial x}[\dot{x}]$$

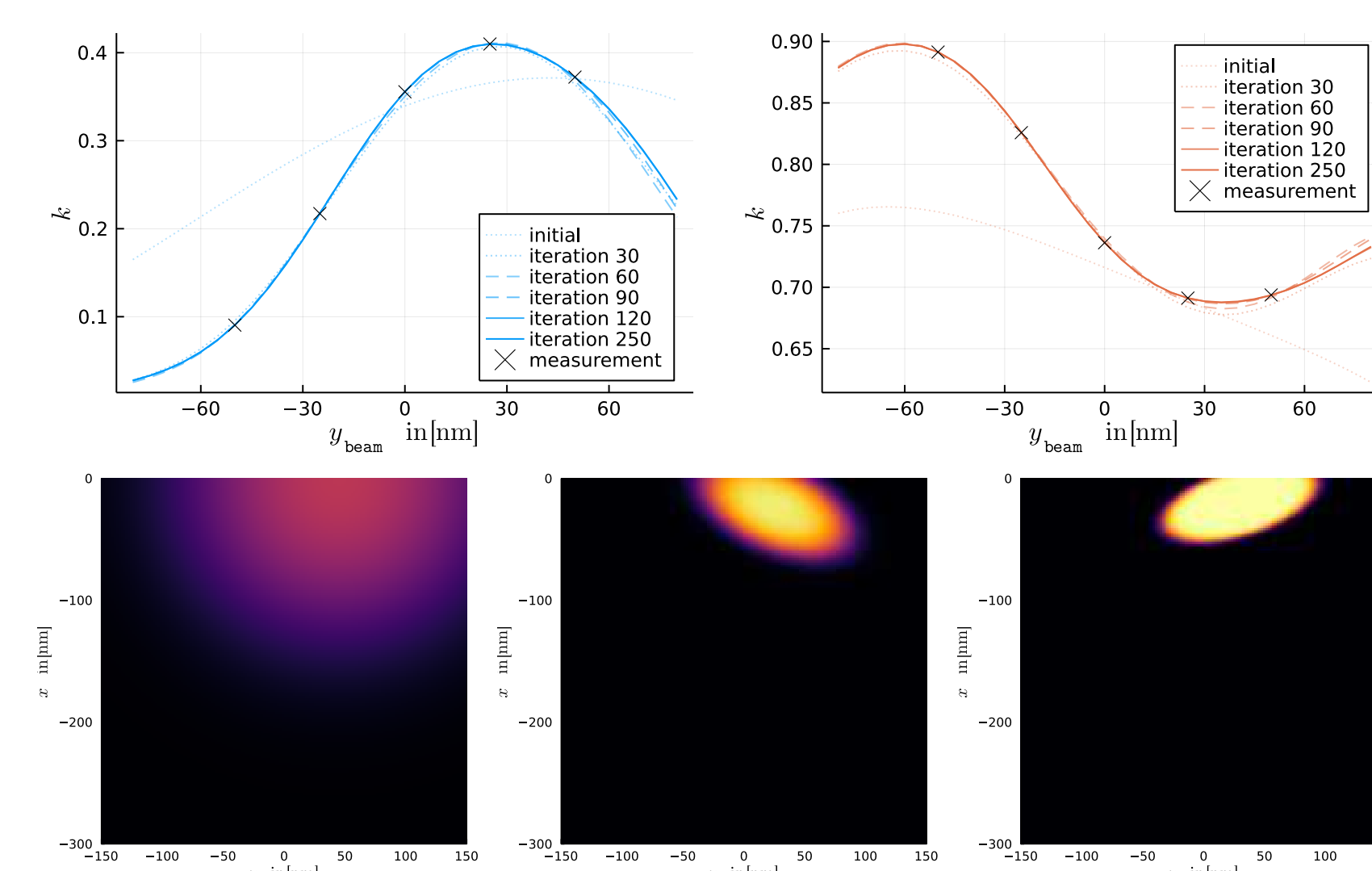
$$\bar{x} = \frac{\partial f^*}{\partial x}[\bar{y}]$$

$$F(y, x) = 0$$

$$\dot{F} = \frac{\partial F}{\partial x}[\dot{x}] \quad \text{and} \quad \dot{y} = -\frac{\partial F}{\partial y}[\dot{F}]$$

$$\frac{\partial F^*}{\partial y}[F] = \bar{y} \quad \text{and} \quad \bar{x} = -\frac{\partial F^*}{\partial x}[F]$$

## Reconstruction of an Ellipsoidal Inclusion in 2D



• k-ratio profile of  $(\text{Cu}, K - L_2)$  and  $(\text{Fe}, K - L_2)$  during L-BFGS iterations.

• Black crosses: measurements considered in the objective

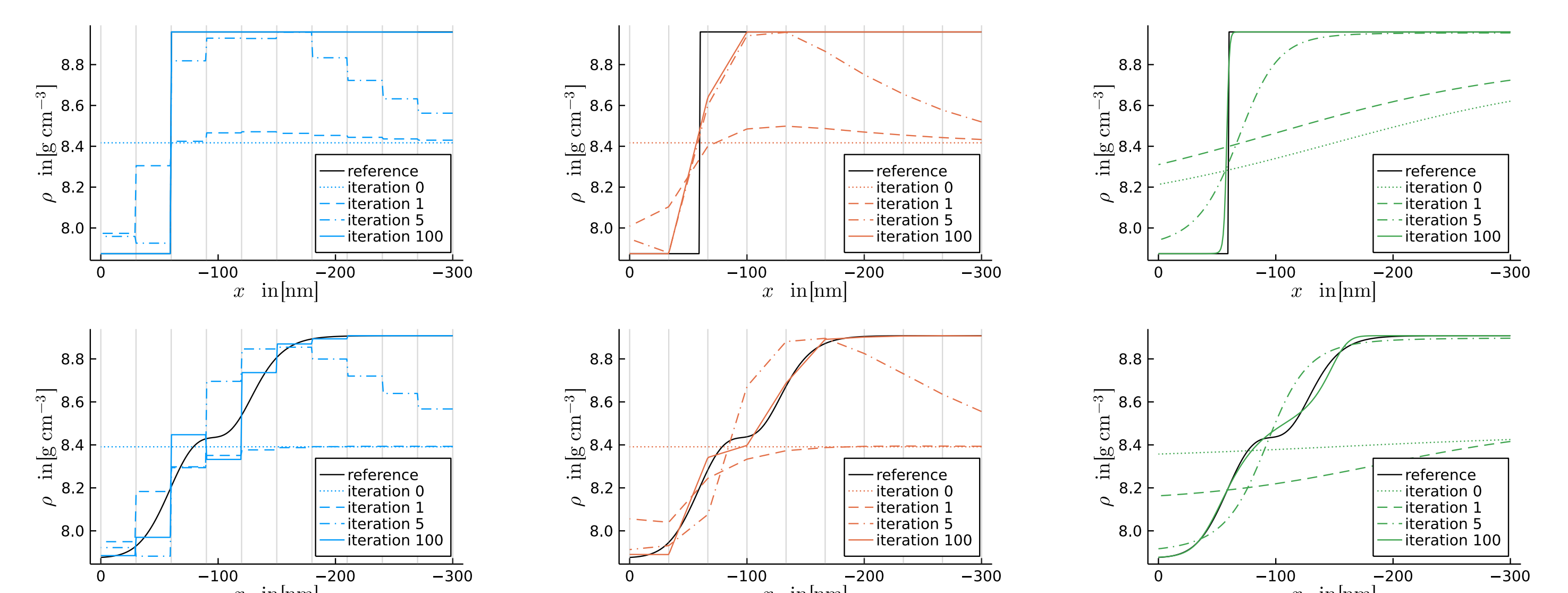
• k-ratio profiles almost agree **quickly**

• Parameters:  $(x, y \in \mathbb{R})$  position of ellipse,  $(a, b \in \mathbb{R})$  principal axis,  $(r \in \mathbb{R})$  angle

• Initial guess (left), iteration 60 (middle) and 250 (right) of the total density.

• With proper parametrization, **reconstruction is possible** given limited data

## Layer Reconstruction Using Different Parametrizations



Comparison of a *piecewise-constant* (left), a *bilinear* (middle) and a *non-linear* (right) parametrization for the 1D reconstruction of a *sharp* (upper) and a *diffusive* (lower) material interface between an **Fe**-layer on **Ni**-substrate ( $x$  is depth). Beam energies: 9, 10.5, 12, 13.5, 15 keV.  $P_9$ .